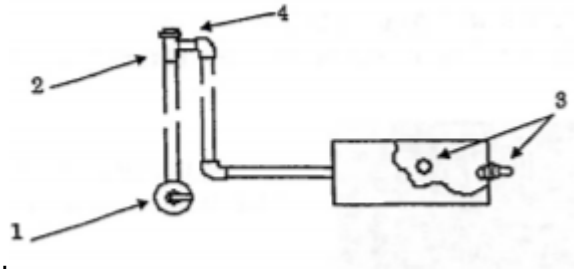
SAN-T-FLUSH™

OPERATING INSTRUCTIONS FOR FLUSHING TANKS

1. Dump your holding tank in the usual manner (per manufacturer's instructions) at an approved station.



2. Leave dump valves open to flush the tank.
3. Attach a garden hose to the San-T-Flush inlet. We recommend sanitizing your system using our special San-T-Bottle (see below).
4. Begin flushing, allow water to run approximately 1-3 minutes.
5. Disconnect the garden hose and close the dump valve.

Standard kits* include

# on Diagram	**SFS 150 (1 jet)/ SFS 250 (2 jets)**
1	Fill Inlet
2	Brass Vacuum Breaker
3	Spraying Jet(s)
4	Plastic Check Valve

# on Diagram	**SFS 350 (1 jet)/ SFS 450 (2 jets)**
1	Fill Inlet
2	Plastic Vacuum Breaker w/ Check Valve
3	Spraying Jet(s)

*Optional kits Available



To complete your system, **Swan Industries, Inc.** has specifically formulated **San-T-Tabs** (sanitizing tablets) that are easily injected into your flushing systems using our **San-T-Bottle** (San-T-Tabs injection bottle). This will allow you to clean, sanitize, and freshen up your tanks.

Call or go online today to order yours!

Make check payable to
Swan Industries and mail to:

or

Swan Industries
633 Ne 1st Street
Bend, OR 97701

Have Visa or Mastercard
ready and go online or call

www.swanindustries.com
541-389-4668

See more quality products listed on our website

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WINTERIZING INSTRUCTIONS FOR FLUSHING SYSTEM

(Following this procedure will protect the low points in the plumbing (if any exist) from freezing up)

1. Connect a hose to the San-T-Flush Inlet.
2. The hose must be attached to a water pump (pressure) port.
3. A second hose must be submerged in an RV NON-TOXIC PROPYLENE GLYCOL ANTIFREEZE container**.**
4. Turn on the water pump until you see the fluid run out of the tank, or hear the liquid enter the tank via the Jet Heads.

For further information or questions contact us at

633 NE First Street, Bend, OR 97701•• Phone:541-389-4668 •• Fax:541-389-4068 •• www.swanindustries.com

OEM INSTALLATION INSTRUCTIONS

JET HEADS

The single-tank flushing systems come with one or two jets depending on the model. Standard kits include the spin weld version. A large flange screw and glue version is also available by special request.

SFS-150/350 (ONE JET HEAD)

Drill ⅞" hole, not more than 2" from the top of the tank, and as close to the center of the tank as possible.

SFS-250/450 (TWO JET HEADS)

Drill a second ⅞" hole opposite end of the tank from the drain not more than 2" from the top of the tank.



CAUTION: USE ONLY A SPECIAL TOOL DESIGNED FOR THE INSTALLATION OF JET HEADS.
Contact Swan Industries for information on purchasing a unique tool.

ALWAYS USE SAFETY GLASSES

1. Place the jet head in the tool carefully, making sure the jet head is well seated.
2. Place the jet head against the hole, using slight pressure.
3. Use a high-speed drill or router to turn the jet head until the spin patch melts on the edges. Stop spinning at the correct time. Allow poly on both surfaces to solidify. Be sure to spin over 6,000 rpm.
4. Check for uniformity of weld to prevent leaks.
5. Install vacuum breaker w/ check valve a minimum of 6" above the flood rim of the highest fixture connected to the waste holding tank (see diagram on reverse side). DO NOT CONNECT ANY OTHER CHECK VALVE TO THIS SYSTEM.
6. Test the flushing system for leaks with a minimum of 40 PSI.

SAN-T-FLUSH™

NOTE** If it's necessary to add any part to this system, the part must be at least the equivalent of IAPMO TSC 28-88 Flushing systems and must be purchased from a certified and approved supplier. Swan Industries is certified and approved.

WARRANTY

1. One-Year Limited Warranty
2. Labor, shipping, and handling costs are excluded.
3. The warranty covers only the original purchaser. The warranty is not transferable to subsequent owners.
4. Warranty becomes null and void if products have been repaired by an unauthorized person, modified, improperly operated, or abused.
5. Swan Industries, Inc. assumes no expressed or implied responsibility other than set forth above and will not accept responsibility or any other warranties issued and or implied.

WARNING: This product can expose you to lead, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov